



Certificate number : WM 12263/27/K.0

File number : 12263 N 2012

TYPE APPROVAL CERTIFICATE

as per Bureau Veritas Marine & Offshore Classification Rules

This certificate is issued to

TIEN TAI ELECTRODE CO., LTD.
TAINAN CITY - TAIWAN, CHINA

for the product

Covered Electrode for Manual Metal Arc Welding

Designation	: TNM-9
Grade	: UP H5
Description	: Basic covering
Diameter	: 2.6~4.0mm
Welding current	: AC / DC(+)
Welding position	: Flat butt weld (PA bw), Flat fillet weld (PA fw), Overhead butt weld (PE bw), Horizontal butt weld (PC bw), Vertical upwards butt weld (PF bw)
Remark	: Welding of 9% Ni alloy steels. Test specifications as per document no.TQI-111203 dated 2012/05/30. Minimum average energy of 34J at -196°C specified for Charpy-V notch specimens on deposited metal and butt weld joint.

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements of Bureau Veritas Marine & Offshore Rules on Materials and Welding for the Classification of Marine Units.

This certificate is a renewal of certificate N° WM 12263/27/J.0 expiring on 25/12/2021

This certificate will expire on: 25 Dec 2022

For Bureau Veritas Marine & Offshore,

Local office: BV TAIPEI

Issued on 10 Dec 2021

Surveyor: Y. YEH



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.